



info@TrueNorthSteel.com

**TrueNorthSteel.com**

220 Fourth Street NW

Huron, SD 57350

Phone: 605.352.8643

Fax: 605.352.8645

February 1, 2021

Dear County Auditor,

Enclosed are two copies of our 2021 Beadle county bid for you to use for your county.  
Also enclosed is the 2021 Beadle county minutes.

The prices you received from us are FOB **YOUR** County.

Dave Sangster  
TrueNorth Steel Company



info@TrueNorthSteel.com

**TrueNorthSteel.com**

220 Fourth Street NW  
Huron, SD 57350  
Phone: 605.352.8643  
Fax: 605.352.8645

Board of County Commissioners  
Beadle County,  
Huron, South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on **Corrugated Metal Culverts** to be opened at 9:05 A.M. January 19th , 2021, we are pleased to submit the following prices. FOB Beadle County. Our culverts meet all South Dakota DOT specifications.  
**We are in the position to make delivery on most orders in 24 hours.**

The continuous lengths of round spiral culverts that we are able to make is as follows:

**12" diameter - 12 to 30 feet**

**15" through 36" diameter - 12 to 50 feet**

**42" through 54" diameter - 12 to 60 feet**

**60" diameter and up - 80 feet is the longest normally stocked**

**5 x 1 Spiral Arch Culverts can be deformed in one piece lengths up to 80 feet.**

**2% Discount on orders picked up at our Huron SD location.**

**We are a SOUTH DAKOTA manufacturer and supplier.**

Dave Sangster  
TrueNorth Steel Company



## 2021 County Price List

South Dakota

SDC

### GALVANIZED CORRUGATED METAL PIPE

#### 2 2/3"X1/2" CORRUGATIONS

ROUND							ARCHED						
Ga.	Dia.	Helical	Annular	End Section	Bands		Equiv. Dia.	Span x Rise	Helical	Annular	End Section	Bands	
					12" Wide	24" Wide						12" Wide	24" Wide
16 Gauge	6***	\$7.50	---	\$133.40	\$9.00	**Bands are 2 piece / 7" Wide and are required to attach End Section							
	8***	\$10.50	---	\$138.40	\$10.90								
	10***	\$12.00	11.04	\$141.70	\$11.60								
	12"	\$11.50	\$13.80	\$73.40	\$23.00								
	15"	\$13.80	\$16.56	\$93.40	\$27.60		15"	17"X13"	\$15.96	\$18.24	\$80.00	\$31.92	\$47.88
	18"	\$17.25	\$20.70	\$120.00	\$34.50		18"	21"X15"	\$19.95	\$22.80	\$93.40	\$39.90	\$59.85
	21"	\$19.55	\$23.46	\$146.70	\$39.10		21"	24"X18"	\$22.61	\$25.84	\$131.70	\$45.22	\$67.83
	24"	\$21.85	\$26.22	\$181.70	\$43.70		24"	28"X20"	\$25.27	\$28.88	\$133.40	\$50.54	\$75.81
	30"	\$27.60	\$33.12	\$360.00	\$55.20		30"	35"X24"	\$31.92	\$36.48	\$221.70	\$63.84	\$95.76
14 Gauge	36"	\$33.35	\$40.02	\$490.00	\$66.70	\$100.05	36"	42"X29"	\$38.57	\$44.08	\$350.00	\$77.14	\$115.71
	18"	\$20.70	\$24.84	\$120.00	\$34.50	\$51.75	18"	21"X15"	\$23.94	\$27.36	\$93.40	\$39.90	\$59.85
	21"	\$24.15	\$28.98	\$146.70	\$39.10	\$58.65	21"	24"X18"	\$27.93	\$31.92	\$131.70	\$45.22	\$67.83
	24"	\$27.60	\$33.12	\$181.70	\$43.70	\$65.55	24"	28"X20"	\$31.92	\$36.48	\$133.40	\$50.54	\$75.81
	30"	\$34.50	\$41.40	\$360.00	\$55.20	\$82.80	30"	35"X24"	\$39.90	\$45.60	\$221.70	\$63.84	\$95.76
	36"	\$41.40	\$49.68	\$490.00	\$66.70	\$100.05	36"	42"X29"	\$47.88	\$54.72	\$350.00	\$77.14	\$115.71
	42"	\$48.30	\$57.96	\$985.00	\$78.20	\$117.30	42"	49"X33"	\$55.86	\$63.84	\$603.40	\$90.44	\$135.66
	48"	\$55.20	\$66.24	\$1,146.70	\$87.40	\$131.10							
ROUND							ARCHED						
Ga.	Dia.	Helical	Annular	End Section	Bands		Equiv. Dia.	Span x Rise	Helical	Annular	End Section	Bands	
					12" Wide	24" Wide						12" Wide	24" Wide
12 Gauge	36"	\$56.35	\$67.62	\$490.00	\$66.70	\$100.05	36"	42"X29"	\$65.17	\$74.48	\$350.00	\$77.14	\$115.71
	42"	\$65.55	\$78.66	\$985.00	\$78.20	\$117.30	42"	49"X33"	\$75.81	\$86.64	\$603.40	\$90.44	\$135.66
	48"	\$74.75	\$89.70	\$1,146.70	\$87.40	\$131.10	48"	57"X38"	\$86.45	\$98.80	\$751.70	\$101.08	\$151.62
	54"	\$83.95	\$100.74	\$1,330.00		\$151.80	54"	64"X43"	\$97.09	\$110.96	\$1,045.00		\$175.56
	60"	\$93.15	\$111.78	\$1,951.70		\$169.05							
	72"	\$111.55	\$133.86	\$2,326.70		\$203.55							
Ga.	Dia.	Helical	Annular	End Section	Bands		Equiv. Dia.	Span x Rise	Helical	Annular	End Section	Bands	
					12" Wide	24" Wide						12" Wide	24" Wide
10 Gauge	48"	\$94.30	\$113.16	\$1,146.70	\$87.40	\$131.10	48"	57"X38"	\$109.06	\$124.64	\$751.70	\$101.08	\$151.62
	54"	\$105.80	\$126.96	\$1,330.00		\$151.80	54"	64"X43"	\$122.36	\$139.84	\$1,045.00		\$175.56
	60"	\$118.45	\$142.14	\$1,951.70		\$169.05	60"	71"X47"	\$136.99	\$156.56	\$1,536.70		\$195.51
	72"	\$141.45	\$169.74	\$2,326.70		\$203.55							
	78"	\$154.10	\$184.92	\$2,576.70		\$265.65							
	84"	\$166.75	\$200.10	\$3,053.40		\$286.35							

\*\*\* WE ARE A SOUTH DAKOTA MANUFACTURER \*\*\*  
ALL PRICES ARE PER LINEAL FOOT AND INCLUDE DELIVERY TO COUNTY YARD.

For Aluminized Type 2 and Polymeric Coated Culverts Contact Our Huron Office at 605-352-8643



## 2021 County Price List

South Dakota

SDC

### GALVANIZED CORRUGATED METAL PIPE

#### 5"X1" CORRUGATIONS

ROUND							ARCHED						
Ga.	Dia.	Helical	Annular	End Section	Bands		Equiv. Dia.	Span x Rise	Helical	Annular	End Section	Bands	
					12" Wide	24" Wide						12" Wide	24" Wide
16 Gauge	48"	\$45.98	---	\$1,146.70		\$131.10							
	54"	\$53.24	---	\$1,330.00		\$151.80							
	60"	\$59.29	---	\$1,951.70		\$169.05							
	66"	\$64.13	---	\$2,145.00		\$182.85							
	72"	\$71.39	---	\$2,326.70		\$203.55							
14 Gauge	48"	\$58.08	---	\$1,146.70		\$131.10							
	54"	\$65.34	---	\$1,330.00		\$151.80							
	60"	\$71.39	---	\$1,951.70		\$169.05							
	66"	\$79.86	---	\$2,145.00		\$182.85							
	72"	\$87.12	---	\$2,326.70		\$203.55							
12 Gauge	48"	\$78.65	---	\$1,146.70		\$131.10	48"	53"X41"	\$87.10	---	\$1,085.00		\$151.62
	54"	\$88.33	---	\$1,330.00		\$151.80	54"	60"X46"	\$97.82	---	\$1,475.00		\$175.56
	60"	\$98.01	---	\$1,951.70		\$169.05	60"	66"X51"	\$108.54	---	\$1,951.70		\$195.51
	72"	\$117.37	---	\$2,326.70		\$203.55	72"	81"X59"	\$129.98	---	\$2,753.40		\$235.41
	84"	\$136.73	---	\$3,053.40		\$286.35	84"	95"X67"	\$151.42	---	\$3,865.00		\$331.17
	96"	\$157.30	---	\$5,590.00		\$327.75	96"	112"X75"	\$174.20	---	\$5,006.70		\$379.05
	108"	\$176.66	---	---		\$365.70	108"	128"X83"	\$195.64	---	---		\$422.94
	120"	\$196.02	---	---		\$558.90							
	132"	\$217.80	---	---		\$621.00							
	144"		---	---									
10 Gauge	48"	\$99.22	---	\$1,146.70		\$131.10	48"	53"X41"	\$109.88	---	\$1,085.00		\$151.62
	54"	\$111.32	---	\$1,330.00		\$151.80	54"	60"X46"	\$123.28	---	\$1,475.00		\$175.56
	60"	\$124.63	---	\$1,951.70		\$169.05	60"	66"X51"	\$138.02	---	\$1,951.70		\$195.51
	72"	\$148.83	---	\$2,326.70		\$203.55	72"	81"X59"	\$164.82	---	\$2,753.40		\$235.41
	84"	\$175.45	---	\$3,053.40		\$286.35	84"	95"X67"	\$194.30	---	\$3,865.00		\$331.17
	96"	\$200.86	---	\$5,590.00		\$327.75	96"	112"X75"	\$222.44	---	\$5,006.70		\$379.05
	108"	\$225.06	---	---		\$365.70	108"	128"X83"	\$249.24	---	---		\$422.94
	120"	\$249.26	---	---		\$558.90	120"	142"X91"	\$276.04	---	---		\$646.38
	132"	\$275.88	---	---		\$621.00	132"	157"X101"	\$305.52	---	---		\$718.20
	144"	\$301.29	---	---		\$859.05	144"	171"X110"	\$333.66	---	---		\$993.51
8 Gauge	60"	\$150.04	---	\$1,951.70		\$169.05	60"	66"X51"	\$166.16	---	\$1,951.70		\$195.51
	72"	\$180.29	---	\$2,326.70		\$203.55	72"	81"X59"	\$199.66	---	\$2,753.40		\$235.41
	84"	\$209.33	---	\$3,053.40		\$286.35	84"	95"X67"	\$231.82	---	\$3,865.00		\$331.17
	96"	\$243.21	---	\$5,590.00		\$327.75	96"	112"X75"	\$269.34	---	\$5,006.70		\$379.05
	108"	\$273.46	---	---		\$365.70	108"	128"X83"	\$302.84	---	---		\$422.94
	120"	\$302.50	---	---		\$558.90	120"	142"X91"	\$335.00	---	---		\$646.38
	132"	\$335.17	---	---		\$621.00							
	144"	\$366.63	---	---		\$859.05							

\*\*\* WE ARE A SOUTH DAKOTA MANUFACTURER \*\*\*

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For Aluminized Type 2 and Polymeric Coated Culverts Contact Our Huron Office at 605-352-8643

Huron  
220 4th Street NW  
Huron, SD 57350  
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Effective Date:  
1/1/2021

## 2021 County Price List South Dakota

SDC

### Safety Slope End Sections Round

		4:1 Slope			6:1 Slope		
Diameter	Gauge	Weight	Price	Parallel Bars	Weight	Price	Parallel Bars
15"	16	23	\$104.00	\$109.00	30	\$145	\$109
18"	16	34	\$160.00	\$245.00	48	\$225	\$272
21"	16	63	\$214.00	\$272.00	67	\$290	\$380
24"	16	64	\$222.00	\$409.00	91	\$307	\$517
30"	12	190	\$1,032.00	\$699.00	271	\$1,547	\$937
36"	12	276	\$1,512.00	\$825.00	403	\$2,372	\$1,035
42"	12	530	\$2,062.00	\$1,162.00	731	\$3,094	\$1,355
48"	12	760	\$2,817.00	\$1,432.00	865	\$4,295	\$2,099
54"	12	970	\$3,609.00	\$1,719.00	1150	\$5,499	\$2,655
60"	12	1050	\$5,155.00	\$2,069.00	1500	\$7,869	\$3,052

### Safety Slope End Sections Arched

			4:1 Slope			6:1 Slope		
Diameter	Rise & Span	Gauge	Weight	Price	Parallel Bars	Weight	Price	Parallel Bars
15"	17"X13"	16				37	\$230	\$147
18"	21"X15"	16	28	\$160	\$147	37	\$230	\$147
21"	24"X18"	16	50	\$204	\$257	68	\$270	\$287
24"	28"X20"	16	51	\$265	\$285	70	\$307	\$354
30"	35"X24"	14	114	\$790	\$582	156	\$1,012	\$699
36"	42"X29"	12	213	\$1,427	\$779	306	\$1,872	\$924
42"	49"X33"	12	318	\$2,265	\$859	444	\$2,954	\$1,385
48"	57"X38"	12	550	\$2,922	\$1,242	806	\$3,609	\$1,415
54"	64"X43"	12	650	\$3,640	\$1,432	965	\$4,362	\$2,130
60"	71"X47"	12	780	\$4,810	\$1,780	1050	\$6,357	\$2,514
72"	83"X57"	12	1085	\$6,510	\$2,495	1550	\$8,212	\$3,627

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**Round & Arch Headwalls  
County - 2021**

Diameter	Height x Width	Gauge	Frame & Braces	Price
120"	156" x 144"	12	3" x 3" x 1/4" Galv. Angle	\$2,849.85
108"	144" x 132"	12	3" x 3" x 1/4" Galv. Angle	\$2,474.55
96"	132" x 120"	12	3" x 3" x 1/4" Galv. Angle	\$2,131.65
84"	120" x 108"	12	3" x 3" x 1/4" Galv. Angle	\$1,996.70
72"	108" x 96"	12	3" x 3" x 1/4" Galv. Angle	\$1,850.31
60"	98" x 84"	12	3" x 3" x 1/4" Galv. Angle	\$1,687.50
48"	84" x 72"	12	3" x 3" x 1/4" Galv. Angle	\$1,310.85
36"	72" x 60"	14	3" x 3" x 1/4" Galv. Angle	\$1,111.05
24"	60" x 60"	14	3" x 3" x 1/4" Galv. Angle	\$1,098.90

*Headwall and wingwall designs should be in accordance with all applicable state and local guidelines and regulations. Designs should be performed by a qualified engineer and site conditions should also be evaluated by a qualified geotechnical engineer.*

*Proper protection of headwalls and wingwalls in the form of rip rap, concrete paving or other permanent erosion protection methods is strongly recommended.  
Streambed scour analysis should be the basis for this erosion protection design.*

*TrueNorth Steel is available to assist with CSP headwall designs. We can meet you on your jobsite to evaluate your application and situation.*

***Pricing is for listed diameters, dimensions and gauge combinations only. Any modifications required will be subject to pricing change for additional labor, engineering, or materials.***

***Contact your local representative for support or pricing.***

**SKEWED HEADWALLS**

**Use base price plus labor for cutting skew**

**Up to 15 degree add 10% to base price for extra material & labor  
16 to 30 degree add 20% to base price for extra material & labor  
31 to 45 degree add 40% to base price for extra material & labor  
60% for half headwall**

**Dave Sangster  
TrueNorth Steel**



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Dear County Commissioners:

In reply to your advertisement asking for bids on **Bridge Lumber & Ring Shank Spikes** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
F.O.B Beadle County

Prices good for one year.

**CREOSOTE TREATED #1 DOUGLAS FIR LUMBER, ROUGH SAWN**

**PART TRUCK  
LOAD FROM STOCK**

3" x 12" - 16,18,20,24 @ \$3,086.67 Per M'BF

**Ring Shank Spikes**

Bridge Spikes, 7"x5/16" Galv R/S 50# Box **\$154.75/box**

We do not stock caps and piling. Call for prices and we can order them.

We are a **SOUTH DAKOTA** supplier.

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TrueNorth Steel Company



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Dear County Commissioners:

In reply to your advertisement asking for bids on **Guardrail** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
FOB Beadle County

Prices good for one year.

## **GUARDRAIL**

**W Beam 12 Gauge Galvanized - 12'-6" or 25' Length \$8.08 Per Ft.**

**W Beam Standard Guardrail Terminal end \$49.65 Each**

**W Beam Special Bridge Shoe End \$55.40 Each**

**Thrie Beam 12ga Galvanized - 12'-6" Length \$13.75 Per Ft.**

**We are a SOUTH DAKOTA supplier.**

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Board of County Commissioners  
Beadle County  
Huron , South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on **Steel Decking** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
FOB Beadle County

Prices good for one year.

## **BRIDGE DECKING**

**12 Gauge Galvanized - 12" x 4.25" Corrugation**

**Sheet Sizes in Stock · 12" x 24' Long**

**Price Per Sq. Ft.**  
**\$11.40**

**Other lengths available from the mill.**

**We are a SOUTH DAKOTA supplier.**

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Board of County Commissioners  
Beadle County  
Huron, South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on **Steel Piling** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
FOB Beadle County

Prices good for one year.

## **STEEL PILING**

**Steel Piling 10" x 42 lbs.**

**\$38.95 Per Ft.**

**Stock 40', 50', & 60' Lengths**

**Pile points \$132.65/ea**

**We are a SOUTH DAKOTA supplier.**

Dave Sangster  
TrueNorth Steel Company



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Board of County Commissioners  
Beadle County  
Huron, South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on **Galv. Sheet Piling** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
FOB Beadle County

Prices good for one year.

## **GALV. SHEET PILING**

**10 Gauge Galv. Sheet Piling**

**\$19.50 Per Sq. Ft.**

**Short lead times may incurr additional charges.**

**We are a SOUTH DAKOTA supplier.**

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Board of County Commissioners  
Beadle County  
Huron, South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on Various Aluminum Box Culverts to be opened at 9:05 a.m., January 19th, 2021, we are pleased to submit the following prices.  
FOB Beadle County

Prices good for one year.

#	Box Alt	Description	Qty	Bid Unit	\$/Unit	Total
1	8x3	Aluminum Box Culvert No. 2, 9'-2" span x 3'-3" rise, R1 Shell with Headwall and Wingwalls 4.5' long, Invert (HL93 Loading, Cover 1.4' min and 4' max)	36	LF	\$ 622.23	\$22,400.28
2	8x4	Aluminum Box Culvert No. 10, 10'-11" span x 4'-3" rise 40 SF end area, R2 Shell with Headwall and Wingwalls 4.5' long, Foundation metal Invert (HL93 loading, Cover 2' min to 4' max)	36	LF	\$ 742.94	\$26,745.84
3	10x5	Aluminum Box Culvert No. 28, 14'-10" span x 4'-10" rise 63 SF end area, R2 Shell with Headwall and Wingwalls 4.5' long, Foundation metal Invert (HL93 loading, Cover 2' min to 4' max)	36	LF	\$ 990.81	\$35,669.16
4	12x6	Aluminum Box Culvert No. 36, 16'-4" span x 5'-11" rise 85 SF end area, R2 Shell with Headwall and Wingwalls 4.5' long, Foundation metal Invert (HL93 loading, Cover 2.4' min to 4' max)	36	LF	\$ 1,104.36	\$39,756.96
5	14x7	Aluminum Box Culvert No. 51, 20'-6" span x 7'-3" rise 125 SF end area, R2 Shell with Headwall and Wingwalls 4.5' long, Foundation metal Invert (HL93 loading, Cover 2.5' min to 4' max)	36	LF	\$ 1,431.37	\$51,529.32
6	21x10	Aluminum Box Culvert No. 86, 25'-4" span x 9'-4" rise 203 SF end area, R1 Shell with Headwall and Wingwalls 4.5' long, Foundation Concrete Excluded (HL93 loading, Cover 2.4' min and 5' max)	36	LF	\$ 2,072.86	\$74,622.96
7	N/A	Stamped Design with Backfill Details	1	LS	\$3,450.00	\$ 3,450.00

**Special Provision:**

Pricing above is for estimate purposes and is delivered cost. When placing an actual order the length, loading and height of cover must be verified and potentially requoted. The full invert must be placed on a 4000 psf bearing capacity and backfilled with A-1, A-2 or A-3 material. Road base or sand.

Lead times 2 weeks for stamped shops and 10-12 weeks for structure fabrication and delivery.

**Dave Sangster**  
**TrueNorth Steel Company**

## 24'-0" TrueNorth Steel Pre-engineered Modular Steel Bridges 2021

TrueNorth Steel bridges are pre-engineered and stamped by a registered South Dakota engineer.

Outside bridge modules include TL-1 rated guardrail system and SD DOT style tube steel turn-down assemblies at all four corners of the bridge.

TrueNorth Steel bridges are fabricated from low maintenance weathering steel and galvanized steel bridge deck.

Bridges are engineered and configured to accept ballast, asphalt, or concrete finished wearing surface decks.

TrueNorth Steel bridges are produced in our own AISC certified fabrication facilities.

Onsite assistance and project review can also be provided by our territory managers and in-house engineering team.

TrueNorth Steel bridges can clear span up to 220' without any intermediate piers.

TrueNorth Steel bridges are very light weight and can be installed by county crews.

For skewed ends and custom widths please contact TrueNorth Steel sales representative for pricing.

Please note - the pricing information provide here is based on 24' wide bridges consisting of (3) modules and HL-93 loading.

Length (Ft)		Est. total weight per bridge (lbs)	Square Ft	Appx. Price/SqFt	Total Price
20		14,600	480	\$ 49.88	\$ 23,944
25		18,250	600	\$ 47.23	\$ 28,335
30		24,545	720	\$ 45.42	\$ 32,703
35		29,145	840	\$ 48.02	\$ 40,335
40		33,310	960	\$ 47.20	\$ 45,310
45		45,100	1,080	\$ 50.89	\$ 54,959
50		50,110	1,200	\$ 51.84	\$ 62,208
55		55,120	1,320	\$ 56.58	\$ 74,691
60		67,050	1,440	\$ 54.08	\$ 77,876
65		72,635	1,560	\$ 59.94	\$ 93,514
70		78,225	1,680	\$ 58.35	\$ 98,020
75		103,840	1,800	\$ 65.54	\$ 117,967
80		110,760	1,920	\$ 63.21	\$ 121,369
85	spliced	134,755	2,040	\$ 76.59	\$ 156,242
90	spliced	142,685	2,160	\$ 77.20	\$ 166,750
95	spliced	150,610	2,280	\$ 82.36	\$ 187,771
100	spliced	158,535	2,400	\$ 92.90	\$ 222,961

Prices are FOB supplier's dock - transport of bridge materials will be arranged & prepaid by the seller at time of delivery - the resulting freight charges will then be added to total bridge price. Seller reserves the right to adjust prices shown, based on potential & unforeseen increases in steel pricing

Bridges longer than 80' require a field splice to achieve those longer spans.

A TrueNorth Steel component bridge is another available option, consisting of independent weathering steel girders spliced together in the field Bolt-in diaphragms, field-bolted galvanized corrugated steel deck, and guardrail system would be field attached as well. This type of component bridge reduces pick weight and accommodates smaller cranes for installation. Please contact our office for more information and pricing.

TrueNorth Steel can also design abutment systems, when provided with Geotechnical recommendations.

Please note - our steel bridges typically weigh 1/3 less than concrete bridge structures!

### Optional additive items for modular steel bridges shown above:

Upgrade for designed TL-2 rated guardrail system	Add	\$ 107.20	per foot of total bridge length
Upgrade for designed TL-3 rated guardrail system	Add	\$ 143.00	per foot of total bridge length
Blade runners attached to top of deck on all modules	Add	\$ 42.70	per foot of total bridge length

### Other available bridge products and accessories (additional freight charges may apply):

RediDeck prefabricated galvanized steel bridge deck panels	\$ 22.00	per square foot (min 400 square feet)
24'-0" long prefabricated corrugated steel bridge backwalls	\$ 3,355.00	per set (2 each) (custom backwall lengths available)
32'-0" long prefabricated corrugated steel bridge backwalls	\$ 4,150.00	per set (2 each) (custom backwall lengths available)
18"H x 30"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 3,997.00	per set (2 each) (abutments filled with concrete by others - custom sizes available)
18"H x 42"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 4,303.00	per set (2 each)
18"H x 54"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 4,609.00	per set (2 each)
18"H x 30"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 3,442.00	per set (2 each)
18"H x 42"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 3,742.00	per set (2 each)
18"H x 54"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 4,042.00	per set (2 each)
Bearing Assemblies - Anchor Plate, Leveling Pad, and Bearing Plate	\$ 4,248.00	per set (12)
Load Rating - South Dakota Legal Loads upto 80' - No Electronic Files	\$ 250.00	
Load Rating - South Dakota Legal Loads over 80' - No Electronic Files	\$ 400.00	

Dave Sangster

Territory Sales Manager

TrueNorth Steel - Bridge

Phone: 605-377-8123

Email: [dave.sangster@truenorthsteel.com](mailto:dave.sangster@truenorthsteel.com)

Web: [www.TrueNorthSteel.com](http://www.TrueNorthSteel.com)

## 32'-0" TrueNorth Steel Pre-engineered Modular Steel Bridges 2021

TrueNorth Steel bridges are pre-engineered and stamped by a registered South Dakota engineer.

Outside bridge modules include TL-1 rated guardrail system and SD DOT style tube steel turn-down assemblies at all four corners of the bridge.

TrueNorth Steel bridges are fabricated from low maintenance weathering steel and galvanized steel bridge deck.

Bridges are engineered and configured to accept ballast, asphalt, or concrete finished wearing surface decks.

TrueNorth Steel bridges are produced in our own AISC certified fabrication facilities.

Onsite assistance and project review can also be provided by our territory managers and in-house engineering team.

TrueNorth Steel bridges can clear span up to 220' without any intermediate piers.

TrueNorth Steel bridges are very light weight and can be installed by county crews.

For skewed ends and custom widths please contact TrueNorth Steel sales representative for pricing.

Please note - the pricing information provide here is based on 32' wide bridges consisting of (4) modules and HL-93 loading.

Length (Ft)		Est. total weight per bridge (lbs)	Square Ft	Appx. Price/SqFt	Total Price
20		19,060	640	\$ 46.58	\$ 29,813
25		23,825	800	\$ 45.91	\$ 36,727
30		31,965	960	\$ 43.87	\$ 42,118
35		39,245	1,120	\$ 45.10	\$ 50,512
40		44,025	1,280	\$ 46.10	\$ 59,010
45		49,530	1,440	\$ 47.96	\$ 69,057
50		70,365	1,600	\$ 49.40	\$ 79,045
55		77,400	1,760	\$ 53.75	\$ 94,597
60		89,395	1,920	\$ 51.20	\$ 98,305
65		96,845	2,080	\$ 57.02	\$ 118,598
70		104,295	2,240	\$ 57.17	\$ 128,069
75		138,750	2,400	\$ 62.63	\$ 150,320
80		148,000	2,560	\$ 61.81	\$ 158,244
85	spliced	162,915	2,720	\$ 74.36	\$ 202,252
90	spliced	173,335	2,880	\$ 78.57	\$ 226,284
95	spliced	182,965	3,040	\$ 87.82	\$ 266,981
100	spliced	194,670	3,200	\$ 90.53	\$ 289,695

Prices are FOB supplier's dock - transport of bridge materials will be arranged & prepaid by the seller at time of delivery - the resulting freight charges will then be added to total bridge price. Seller reserves the right to adjust prices shown, based on potential & unforeseen increases in steel pricing.

Bridges longer than 80' require a field splice to achieve those longer spans.

A TrueNorth Steel component bridge is another available option, consisting of independent weathering steel girders spliced together in the field. Bolt-in diaphragms, field-bolted galvanized corrugated steel deck, and guardrail system would be field attached as well. This type of component bridge reduces pick weight and accommodates smaller cranes for installation. Please contact our office for more information and pricing.

TrueNorth Steel can also design abutment systems, when provided with Geotechnical recommendations.

Please note - our steel bridges typically weigh 1/3 less than concrete bridge structures!

### Optional additive items for modular steel bridges shown above:

Upgrade for designed TL-2 rated guardrail system	Add	\$ 107.20	per foot of total bridge length
Upgrade for designed TL-3 rated guardrail system	Add	\$ 143.00	per foot of total bridge length
Blade runners attached to top of deck on all modules	Add	\$ 56.90	per foot of total bridge length

### Other available bridge products and accessories (additional freight charges may apply):

RediDeck prefabricated galvanized steel bridge deck panels	\$ 22.00	per square foot (min 400 square feet)
32'-0" long prefabricated corrugated steel bridge backwalls	\$ 4,150.00	per set (2 each) (custom backwall lengths available)
40'-0" long prefabricated corrugated steel bridge backwalls	\$ 5,420.00	per set (2 each) (custom backwall lengths available)
18"H x 30"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 3,997.00	per set (2 each) (abutments filled with concrete by others - custom sizes available)
18"H x 42"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 4,303.00	per set (2 each)
18"H x 54"W x 16'-0"L prefabricated steel SuperSill abutments	\$ 4,609.00	per set (2 each)
18"H x 30"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 3,442.00	per set (2 each)
18"H x 42"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 3,742.00	per set (2 each)
18"H x 54"W x 12'-0"L prefabricated steel SuperSill abutments	\$ 4,042.00	per set (2 each)
Bearing Assemblies - Anchor Plate, Leveling Pad, and Bearing Plate	\$ 5,664.00	per set (16)
Load Rating - South Dakota Legal Loads upto 80' - No Electronic Files	\$ 250.00	
Load Rating - South Dakota Legal Loads over 80' - No Electronic Files	\$ 400.00	

Dave Sangster

Territory Sales Manager

TrueNorth Steel - Bridge

Phone: 605-377-8123

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info@TrueNorthSteel.com

**TrueNorthSteel.com**

Board of County Commissioners  
Beadle County  
Huron, South Dakota

220 Fourth Street NW  
Huron, SD 57350  
Phone: 605.352.8643  
Fax: 605.352.8645

Dear County Commissioners:

In reply to your advertisement asking for bids on Misc. bridge components and hardware to be opened at 9:05 am January 19th, 2021, we are pleased to submit the following prices. FOB Beadle County

Prices good for one year.

W6x20 Beam	<b>\$19.52/ft</b>	1-1/4" Anchor Bolts w/nut & wsh	<b>\$28.00/ea</b>
12" Channel Iron	<b>\$25.06/ft</b>	5/8"x5" Galv. Post Bolts	<b>\$4.24/ea</b>
15" Channel Iron	<b>\$43.85/ft</b>	5/8"x1-1/4" Galv. Guard Rail Bolts	<b>\$80/ea</b>
18" Channel Iron	<b>\$64.90/ft</b>	5/8" Galv Nut	<b>\$2.36/ea</b>
#5 Rebar 20' lengths	<b>\$14.40/ea</b>	5/8" Galv Flat Washer	<b>\$32/ea</b>
#6 Rebar 20' Lengths	<b>\$30.54/ea</b>	5/8" Galv Lock Washer	<b>\$.29/ea</b>
#7 Rebar 20' Lengths	<b>\$40.18/ea</b>	3/4"x5" Galv Hex Bolt	<b>\$3.25/ea</b>
#8 Rebar 20' Lengths	<b>\$48.22/ea</b>	3/4"x10" Galv Post Bolt	<b>\$3.40/ea</b>
2"x2"x1/4" Angle Iron	<b>\$1.96/ft</b>	3/4"x18" Galv Post Bolt	<b>\$5.10/ea</b>
3"x3"x1/4" Angle Iron	<b>\$3.23/ft</b>	3/4"x30" Galv Post Bolt	<b>\$10.88/ea</b>
4"x4"x1/4" Angle Iron	<b>\$5.30/ft</b>	3/4" Galv Nut	<b>\$.84/ea</b>
4"x1/4" Flat Bar	<b>\$2.95/ft</b>	3/4" Galv Flat Washer	<b>\$.40/ea</b>
6"x1/4" Flat Bar	<b>\$3.97/ft</b>	3/4" Galv Lock Washer	<b>\$.42/ea</b>
2"x2"x1/4" Sq Tubing	<b>\$6.20/ft</b>	1.75"x3" Galv WSH W/Oval Hole	<b>\$3.50/ea</b>
3"x3"x1/4" Sq Tubing	<b>\$10.30/ft</b>	2"x2" Galv Rec Wsh 13/16" Hole	<b>\$.31/ea</b>
3"x4"x1/4" Rec Tubing	<b>\$14.35/ft</b>	Pipe 1.25" Sch40 2.125" Long	<b>\$3.34/ea</b>
Bridge Flange, 12"x16"x 1/2"	<b>\$31.92/ea</b>	12.5'x360' Geotex Non-Woven	<b>\$430.00/roll</b>
Bridge Flange, 9"x10"x.75" w/4 slot holes	<b>\$35.10/ea</b>	24"x16"x3/4" Bearing Plates	
Flange, 9"x10"x.75" w/holes/RailPostwelded	<b>\$108.00/ea</b>	w/6"x1/2" Studs	<b>\$227.50/ea</b>
		3"x4"x1/4" Weathering Steel	<b>\$29.00/ft</b>

**Dave Sangster**  
**TrueNorth Steel Company**



**TrueNorthSteel®**

info@TrueNorthSteel.com

**TrueNorthSteel.com**

220 Fourth Street NW

Huron, SD 57350

Phone: 605.352.8643

Fax: 605.352.8645

Board of County Commissioners  
Beadle County  
Huron , South Dakota

Dear County Commissioners:

In reply to your advertisement asking for bids on **Grader Blades** to be opened at 9:05 a.m., January 19th, 2021, we are pleased to submit the following prices.  
FOB Huron County

Prices good for one year.

### **BUCYRUS GRADER BLADES - STANDARD HWY PUNCHED**

5/8" x 8" x 6',7', or 8' Bucyrus Hardened Curved Double Beveled	\$15.15 Per Ft.
3/4" x 8" x 6',7', or 8' Bucyrus Hardened Curved Double Beveled	\$19.95 Per Ft.
3/4" x 8" x 5',6' Flat Snow Plow Blades	\$20.02 Per Ft.
3/4" x 6" x 3' or 4' Carbide Inserts	\$60.42 Per Ft.
3/4" x 6" x 3' or 4' Carbide Plus	\$92.38 Per Ft.

\*\*\*\*\* OTHER SIZES IN STOCK \*\*\*\*\*

We are a SOUTH DAKOTA supplier.

Dave Sangster  
TrueNorth Steel Company



info@TrueNorthSteel.com

**TrueNorthSteel.com**

220 Fourth Street NW  
Huron, SD 57350  
Phone: 605.352.8643  
Fax: 605.352.8645

Dear County Commissioners:

In reply to your advertisement asking for bids on **Concrete Block Erosion Control Pad** to be opened at 9:05 A.M., January 19th, 2021, we are pleased to submit the following prices.  
F.O.B Beadle County

Prices good for one year.

### **Concrete Block Erosion Control Pad**

**Flexamat High Performance Turf Reinforcement Mat \$4.25/sq ft**  
**5000psi, Wet-Cast Portland Cement**  
**Fornit 30/30 Polypropylene Geogrid W/2,055lb/ft biaxial strength.**  
**Measures 6.5" x 6.5" x 2.25"**

Full Truckload is 4,800 sq ft  
Rolls in stock 8, and 16' widths in 30' Lengths  
Rolls available in 4', 5.5', 8, 10', 12', and 16' widths  
Lengths 30', 40', and 50'  
Percentage of Open Area 30% min.

If additional Items are needed:  
20" Stainless Steel Zip Ties (50) per bag \$25.00  
18" Steel Anchors \$2.50/ea

**We are a SOUTH DAKOTA supplier.**

Dave Sangster  
TrueNorth Steel Company

**PROCEEDINGS OF THE BEADLE COUNTY COMMISSION**  
**JANUARY 19, 2021**

The Board of Beadle County Commissioners met Tuesday, January 19, 2021 with members present: Chair Doug Ramsell, Vice Chair Rick Benson, Tom Hansen, and Denis Drake. Absent Larry Mattke.

Moved by Drake, seconded by Hansen, motion carried to approve the minutes of January 5, 2021 with no additions or changes.

Moved by Benson, seconded by Drake, motion carried to approve the agenda of January 19, 2021 with no additions or changes.

Moved by Benson, seconded by Hansen, motion carried to approve the Street Maintenance Agreement with the City of Virgil.

Moved by Drake, seconded by Benson, motion carried to adopt the following resolution:

**RESOLUTION 01-02-2021**

**"BEADLE COUNTY SPEED LIMITS & WEIGHT PER AXLE LIMITS"**

**WHEREAS**, the County of Beadle, South Dakota, is responsible for the maintenance of certain highways under its jurisdiction,

**WHEREAS**, it appears that said highways, by reason of deterioration, rain, snow or other climatic conditions will be seriously damaged or destroyed unless the use of vehicles thereon is prohibited or restrictions as to the weight of vehicles are imposed, and

**NOW, THEREFORE**, pursuant to SDCL 32-14-6 and any laws amendatory thereto, be it resolved that effective February 15, 2021 (unless weather conditions deem it necessary to be on earlier) through April 30, 2021, the load limit on all Beadle County oil roads will be posted at 6 ton per axle. Beadle County oil roads will be posted at 40 MPH for trucks. With the following exceptions:

1. Yale Road (411 Ave-County Road 31) from Highway 14 north to the Correction Line (196<sup>th</sup> St County Road 8) posted at 8 ton per axle and 40 MPH for trucks. From the Correction Line N on (411 Ave-County Road 31) to SD Highway 28, posted at 6 tons per axle and 40 MPH trucks.
2. County Road 22 – Custer Ave from Highway 14 south to 4<sup>th</sup> St, posted at legal weight limits and Trucks 40 MPH.
3. Morningside Main will be posted at legal load limits and 30 MPH.

**IT IS FURTHER RESOLVED;** that there shall be erected and maintained signs designating provisions of this resolution as provided by state law and that this resolution shall not be effective until or unless such signs are erected and maintained.

**IT IS FURTHER RESOLVED;** that the County of Beadle shall request the South Dakota Highway Patrol to enter the County of Beadle with scales adequate to weigh motor vehicles to insure compliance with State Laws pertaining to vehicle weight and with the weight laws established by this resolution.

**NOW, THEREFORE, BE IT RESOLVED:** That speed limit for trucks on all oil county roads within Beadle County, South Dakota shall be 40 MPH, effective March 1, 2012. Beadle County requests the South Dakota Highway Patrol Officers to enter the County of Beadle to enforce the speed limit of 40 mph for trucks on all Beadle County oil roads.

**IT IS FURTHER RESOLVED;** that this resolution be effective each and every year hereafter unless repealed or modified by duly enacted resolution.

Moved by Drake, seconded by Hansen, motion carried to approve Merl Hanson, Beadle County Highway Superintendent publishing Notice of Intent to Continue Operation of Sand/Gravel mining operation approximately 3 miles South of Virgil SD.

Moved by Benson, seconded by Hansen, motion carried to purchase off of Brown County Notice to mill/Reclaiming Contractors for Full Operation Milling/Reclaiming Equipment bid of February 25, 2020 from Loiseau Construction, Inc as awarded by Brown County.

Moved by Hansen, seconded by Benson, motion carried to approve allocating \$100,000 of the Highway FY2021 budget to assist with funding for the townships requesting for funding assistance for Beadle County culvert projects.

Chair Ramsell declared time for Bid Opening for the bids for Metal Pipe (Culverts) & Bridge materials. The following bids were received:

1. TrueNorth Steel – Huron SD  
(Bid in its entirety on file in the Auditor's Office)

Moved by Drake, seconded by Benson, motion carried to accept the bid of TrueNorth Steel as lowest bidder and in the best interest of the County.

Moved by Benson, seconded by Drake, motion carried to approve Merl Hanson, Beadle County Highway Superintendent to attend the Short Course training in Deadwood, SD on March 23-25, 2021.

Moved by Hansen, seconded by Benson, motion carried to approve the CERT Team Rooster for 2021 with the following members:

Scott Winegar – Team Leader      Lloyd Timperley      Bill Kerker      Bob Kalmbach  
Moved by Drake, seconded by Hansen, motion carried to approve the Storm Spotters Rooster for 2021 with the

following members:

Doug Brock      Robert Kalmbach      Bill Kerker      Chuck Mahowald  
Randy McMillen      Bob Peterson      Mike Stubel      L. Paul Telgdy  
Lloyd Timperley      Scott Winegar      Jack Winter

Moved by Drake, seconded by Benson, motion carried to approve the Dive Team Member Rooster for 2021 with the following members:

Tom Moeding      Rita Baszler      Larry Picek      Craig Jones  
Joe Small      Phil Lindsey      Justin Picek      James Schoultz  
Matt Dooley      Ernest Scheinert      Brian Dunn      Chad Crandall  
Belinda Songer      Howard Alter

Moved by Hansen, seconded by Drake, motion carried to approve the Jail Agreement for Regional Correctional Center from January 1, 2021 to December 31, 2021 with the following Counties: Spink County; Kingsbury County; Sanborn County; and Jerauld County.

Moved by Hansen, seconded by Benson, motion carried to approve the Memorandum of Understanding between SDS Extension and Beadle County for 2021.

The Board set the Annual Township Meeting with the Counties for Tuesday, February 9, 2021 at 7:00 p.m. at the Nordby Exhibit Hall.

Moved by Hansen, seconded by Benson, motion carried to adopt the following Resolution:

#### **RESOLUTION 01-01-2021**

**"PLAT OF GRIFFITH OUTLOT, A PART OF THE S ½ OF THE N ½ OF THE SW ¼ OF SEC. 9, TWP. 110 N., RGE 62 W. OF THE 5<sup>TH</sup> P.M., BEADLE COUNTY, SOUTH DAKOTA**

**BE IT RESOLVED:** By the Board of Beadle County Commissioners that the plat of Griffith Outlot, a part of the South Half (S ½) of the North Half (N ½) of the South-west Quarter (SW ¼) of Section Nine (Sec. 9), Township One Hundred Ten North (Twp. 110 N.), Range Sixty-Two West (Rge. 62 W.) of the Fifth Principal Meridian (5<sup>th</sup> P.M.), Beadle County, South Dakota as described above and drawn hereon be approved and accepted and the Auditor hereby is instructed to endorse on such plat a copy of this resolution and to certify the same.

Moved by Drake, seconded by Benson, motion carried to set the hearing date for conditional use permit for a Class A and/or B Concentrated Animal Feeding Operation Permit of Banner Farms RE, LLC on Thursday, February 25, 2021 at 10:30 a.m.

Moved by Benson, seconded by Drake, motion carried to approve Auditor Jill Hanson creating an added tax due to the Veteran Exemption no longer applying to the following record numbers: 10049, 10048 and 9866.

Moved by Benson, seconded by Hansen, motion carried to set Supplemental Budget Hearing for Tuesday, February 9, 2021 at 10:00 a.m.

Moved by Benson, seconded by Hansen, motion carried to approve hiring Tanya DeVries as Full Time with benefits Weed Supervisor at Grade 8, Step 1 or \$45,323.00 per year with benefits effective February 1, 2021.

The Board worked on General Policies.

The board adjourned to meet next on Thursday, January 25, 2021 9:00 a.m.

Doug Ramsell, Chair of the Board

Jill Hanson, Beadle County Auditor

\*\*Minutes are also available online at the Beadle County web page: <http://beadle.sdcounties.org>

Published once at the total cost of \$\_\_\_\_\_

Proof Of Publication

Huron Plainsman  
49 3<sup>rd</sup> Street SE  
Huron, SD 57350  
605-353-7402

Legal Notice Number: 0629

I, McKendzie Castillo, being duly sworn on oath say that the Plainsman is a daily paper published at Huron, Beadle County South Dakota, and that said newspaper has a bona fide circulation of at least 250 copies daily; that said newspaper has been published within said county for fifty-two consecutive weeks immediately prior to this date, that said newspaper is printed in whole or in part, in an office maintained at said place of publication; that I am a Legal Advertising Coordinator of said newspaper and know that facts herein state. The annexed notice headed: BEADLE COUNTY - NOTICE FOR BIDS, was published for two days, in said newspaper and not in any supplement of the said newspaper, the publication was on 1/8/21, 1/13/21. That the full amount of the fee charged for the publishing \$ 27.14 insures to the benefit of the publisher of said newspaper; that no agreement or understanding for the division thereof has been made with any other person, and that no part thereof has been agreed to be paid to any person whom so ever.

McKendzie Castillo

Subscribed and sworn to me before this date 1/29/21.

[Signature]  
Notary Public, South Dakota

My Term Expires 03/11/2022

RECEIVED

FEB - 2 2021

BEADLE COUNTY ADDITION

## **2000 - Legals**

F.P. 01-08-21

L.P. 01-13-21

### **BEADLE COUNTY NOTICE OF CALL FOR BIDS**

Sealed bids will be received at the office of the Beadle County Auditor, 450 3rd St. SW Ste #201, Huron SD, 57350 for the following items until 9:05 a.m., January 19, 2021 at the office of the County Auditor in the Beadle County Courthouse:

- Metal Pipe (Culverts)

all sizes round and arch to be bid per foot

- a. 60" Diameter or larger shall have 5 x 1 corrugations up to 80' long in one piece

- b. All orders will be available for the same day delivery or same day pickup

- c. All Culverts must be Spiral corrugations

- d. Standard corrugation culverts must be available in 50' lengths

- e. All Headwall culverts must be available for 48-hour delivery

- Bridge Material

- a. Various sizes of structural plate

- b. Guardrail

- c. Steel decking, steel piling

- d. Sheet piling

- e. Timber bridge products

- f. Prefabricated Modular Steel Bridges

- g. Various Aluminum Box Culverts

- h. Assorted bridge components and hardware

- Cutting Edges

- a. Various sizes

All bid envelopes shall be clearly marked as to item bid. All bids shall be quoted FOB Huron SD and various points specified in Beadle County. All bids will be good for the year 2021 unless stated otherwise. By virtue of statutory authority preference may be given to materials produced, or supplies found or produced and manufactured within the State of South Dakota. Where applicable, all materials and supplies shall meet specifications set forth in the "Standard Specifications for Roads and Bridges" established by the SD Department of Transportation.

The Board of County Commissioners reserves the right to reject any and or all bids, and consider prior history of service or products when awarding bids. It is the policy of Beadle County not to discriminate against the handicapped in employment or the provision of service.

Dated at Huron South Dakota this 5th day of January, 2021.

Jill Hanson

Beadle County Auditor

No. 0629 (adv.)

Published twice at the approximate cost of \$27.14.